

# Thermo-Bob 3™ Installation Manual “RM4C” Kit

Newer Suzuki RM-Z450

Watt-man.com

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## Thermo-Bob 3™ Installation “RM4C” kit

You know the drill: drain coolant into suitable container, don't drain it when it's hot, keep away from pets as it's toxic, refill system after all parts are installed, double-check all clamps are tight, verify that radiators are full after first heat cycle.

Remove a 1.9 inch section of factory hose that connects the engine exit to the radiators, insert Thermo-Bob 3 in that section as shown on the right. Note that the Thermo-Bob 3's cap screws face forward, not aft.

The Thermo-Bob 3 housing has an additional threaded port for a KOSO or TRAIL TECH temperature sending unit (BSPP 1/8-28). (In the installation at the right, you can see that this customer has a temp gauge installed). Since the sensor uses two wires, an external ground is not required so it's best to use Teflon tape or a good Teflon sealant on the temperature sensor threads during installation to avoid leaks. Crank the temp sensor in all the way, very snugly, if you're using one.

The bypass hose has been photoshopped as a blue hose for easy identification.

Remove a 5/8 inch section of the Suzuki hose that travels from the bottom of the right radiator to the coolant pump. Insert the bypass tee into the Suzuki hose with the brass barb aimed towards the Thermo-Bob 3 as shown.

Slide the supplied small clamps onto the center of the bypass hose (shorten the bypass hose if required), then dip both ends of the bypass hose in coolant and wipe off the outside. This will lubricate the inside of the bypass hose, making it easier to slide on to the brass barbs.

Slide one end of the bypass hose on to the brass barb on the Thermo-Bob 3, and the other end on to the brass barb on bypass tee. Slide the clamps into place and tighten.

Double-Check that all clamps are tight before refilling the cooling system.

